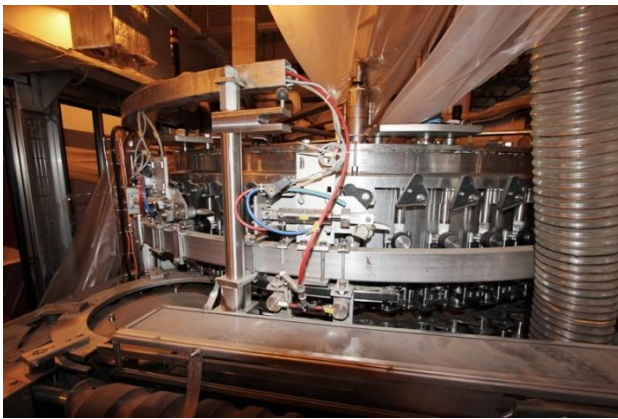


5022017 TECHNICAL MACHINE SHEET

Product: Can Filling Line SIG Simonazzi for CSD – 36 000 bph
Product number: 5022017
Manufacturer: SIDEL / SIG Simonazzi
Can types: 237 ml and 330 ml 202 Sleek, 250 ml 200 Slim
Rebuilt in year: 2007
Capacity: 36 000 cph
Condition: Very good

Pictures:



JADE Machine Description:

This line was rebuilt in year 2007 for filling carbonated soft drinks in small aluminum cans – rebuilding was made by SIDEL / SIG Simonazzi and plenty of new machinery, including 250 ml can filler, was changed to new. Line operation was stopped in 2010 and equipment is in very good condition

Line characteristics

- The line nominal capacity is 36 000 cph
- Cans type for sizes 237 ml and 330 ml is 202 Sleek and for 250 ml it is 200 Slim
- Line was rebuilt in 2007 with most machines new from SIDEL / SIG Simonazzi, including new filler and seamer for 250 ml slim cans with body diameter of 53.3 mm and can height 134 mm.
- Line is still installed but not powered any more
- All PLC program backups exist and documentation is in English

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List of main equipment

- Depalletizer Simonazzi Sweep-off IBA117, capacity 36 000 cph, mfg year 1994
- Rope Conveyer Sasib Beverage, year 1994, capacity 50 000 cph, mfg year 1994
- Mixer Sarcmi DPRF, F7516, year 1994, capacity 150 hl/h
- Rinser for 250 ml Slim cans made by Simonazzi in year 2006
- Filler SIDEL / SIG Simonazzi Starcans 2000, type 54P, 102.8 for 250 ml SLIM cans, can type 200 Slim, capacity 36 000 cph, mfg year 2007.
- Fume evacuation fan system for Starcans 2000 can
- Can seamer Ferrum F706G, for 250 ml slim cans with six seaming heads for lid type 200, manufacturing year 2007
- Rinser for 330ml and 237ml cans made by SARCFMI, manufacturing year 1994
- Filler SARCFMI New Canfill N50 – 6 RN for 237ml and 330 ml Sleek cans, can type 202, capacity 36 000 cph, manufactured in year 1994.
- Can seamer Comaco AMG/6 RN for 237ml and 330 ml sleek cans type 202, manuf. year 1994.
- Filling inspector Stratec CL-X 4708, X-Ray, manufacturing year 2006
- Belt Conveyer Sasib Beverage TSA03, year 1997
- Twister Ribaltino Nimax, one for every size 0.25, 0.33, 0.237, year 2007
- Can blower-dryer SIG Simonazzi XL46000733, manufacturing year 2007
- Can filling inspector Bull Stratec Compact line, year of manufacturing 2007
- Printer Videojet Excel 1701 UHS, year 2006
- Tunnel Heater Sasib Simonazzi CW 25/40, PAC017, manufacturing year 1994. Compact one level hot water can heater with conventional relay control.
- Heuft Spectrum can filling inspector without x-ray sensor
- Can blower-dryer SIG Simonazzi XL46000733, manufacturing year 2007
- Tray Shrink Packer SMI SK600T (Trays-24 cans; for 0,25 – 12 cans), with two roll film feeding and automatic change over, manufacturing year 2002
- Printer VideoJet XL 170i UHS
- Printer Willit 3150 Si, year 2006
- Palletizer Simonazzi Kombi, IBP0713, manufacturing year 2007, Control PLC is Siemens Simatic S7.
- Pallet wrapper Robopac HELIX HS30, manufacturing year 2007.
- Manual pallet wrapper